

PE PIPE FOR GAS AS PER

IS: 14885

Nominal outside diameter, mm	Minimum wall thickness (e _{min}) mm			
	SDR 17.6	SDR 13.6	SDR 11	SDR 9
16	2.3	2.3	3	3
20	2.3	2.3	3	3
25	2.3	2.3	3	3
32	2.3	2.3	3	3.6
40	2.3	3	3.7	4.5
50	2.9	3.7	4.6	5.6
63	3.6	4.7	5.8	7.1
75	4.3	5.5	6.8	8.4
90	5.2	6.6	8.2	10.1
110	6.3	8.1	10	12.3
125	7.1	9.2	11.4	14
140	8	10.3	12.7	15.7
160	9.1	11.8	14.6	17.9
180	10.3	13.3	16.4	20.1
200	11.4	14.7	18.2	22.4
225	12.8	16.6	20.5	25.1
250	14.2	18.4	22.7	27.9
280	16	20.6	25.4	31.3
315	17.9	23.2	28.6	35.2
355	20.2	26.1	32.3	39.7
400	22.8	29.4	36.4	44.7
450	25.6	33.1	41	50.3
500	28.5	36.8	45.5	55.8